10



A saw blade which has an unset tooth and left and right set teeth which are set to a right-and-left direction that, when a thickness of a body section of the saw blade is D and a set width is T, a relationship that  $T = D + 2\alpha$ ; when the thickness D of the body section and the coefficient  $\alpha$  establish a relationship that  $0.85 \le D \le 0.95$ ;  $0.15 \le \alpha \le 0.35$ . In addition, when  $0.96 < D \le 1.2$ ,  $0.2 \le \alpha \le 0.4$  is established; when  $1.2 < D \le 1.5$ ,  $0.25 \le \alpha \le 0.43$  is established; when  $1.5 < D \le 1.7$ ,  $0.3 \le \alpha \le 0.5$  is established; and when 1.7 < D,  $0.35 \le \alpha \le 0.6$  is established.